



*For all of your
conveyor needs!*

*Gravity Roller
Gravity Wheel
Line Shaft
Chain Driven Live
Roller
Belt Conveyor
Belt Driven Live Roller
Conveyor Accessories
Electrical Control
-Systems
Sortation Equipment*

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*“Model SD138 Series
Gravity Roller
Conveyor”*



Standard Duty Gravity Roller Conveyor is an economical solution for gravity applications with small to medium sized products or larger light weight products.



SD138 Gravity Roller Series Specifications

Rollers: 1-3/8" diameter x 18 gage galvanized Steel or .049" wall Aluminum with ball bearings. Rollers are available on 1-1/2", 3" or 4" centers. Load rating for each roller is 50 lbs.

Axles: 1/4" diameter steel.

The roller is mounted 1/4" above the top flange of the frame.

Frame: 12 gage galvanized or 1/8" aluminum formed channel 2-1/2" deep with 15/16" flanges.

Axle holes are 1/4" diameter punched on 1 1/2" centers.

Frame capacity for steel is 350 pounds.

Aluminum frame capacity is 120 pounds.

Crossmembers are rigid unitized double bolted design for strength.

Connectors: Hooks on one end and bar for the hook on the other end.

Finish: Standard finish is galvanized steel or plain aluminum