



*For all of your  
conveyor needs!*

*Gravity Roller  
Gravity Wheel  
Line Shaft  
Chain Driven Live  
Roller  
Belt Conveyor  
Belt Driven Live Roller  
Conveyor Accessories  
Electrical Control  
-Systems  
Sortation Equipment*

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## *"Sortation Devices"*

### **M 45- Pivoting Bow Arm Sorter**

Designed to handle both totes and cartons up to 60 pounds in weight  
Eliminates high decibel readings that develop when handling plastic totes on straight diverter arms. This is accomplished through the unique "bowed" arm design and dog bone wear strip face  
Capable of sorting individual items at rates up to 50 per minute or maintain an "out" position for the constant flow of slugs  
Adaptable to both belt and roller conveyors at sortation angles of 30 and 45 degrees  
Right hand or left hand diverts available

### **Sortation Devices**

Precisely timed sortation devices to sort and divert products with tote and carton weights ranging from 1 oz. to 60 pounds at rates from 1 per minute to 60 per minute. Designed to adapt to belt and roller conveyors. Sorting accuracy is unequalled, while maintaining safe product handling and proper orientation.



### **M 60 – Pivoting Divert Sorter**



Positive high-speed sortation at rates up to 60 cases per minute and weights up to 65 pounds  
Gentle handling of fragile items, including china and crystal  
Maintains proper carton orientation  
Proven reliability when used with high-speed sortation belt units  
Right hand or left hand diverts available  
Minimal maintenance requirements  
"Positive sortation"  
Optional air assist feature available for sorting lightweight or bagged items

### **M 50/50 – Right Angle Pusher**

All items are pushed off at right angles with the same CONSTANT FORCE AND SPEED - NO LAUNCHINGS  
Unequalled in its ability to handle totes and cartons at rates up to 60 cycles per minute  
Compact and space efficient with a unique telescoping design; this unit requires a VERY SMALL SPACE on the side of the conveyor for mounting purposes.  
Adaptable to belt and roller conveyors  
Can be easily modified to accommodate special applications

